

Attachment 2. Means Of Production

Pressure Pieces	Column Mount
272601 pressure piece (upper tool) for all pin counts 90° (narrow)	272600 column mount
342040 pressure piece (upper tool) for all pin counts 180° (wide)	
Holder Female 90°	Holder Female 180°
272271 90° holder for 2 pins	342020 180° holder for 2 pins
272273 90° holder for 4 pins	342022 180° holder for 4 pins
272274 90° holder for 5 pins	342023 180° holder for 5 pins
272275 90° holder for 6 pins	342024 180° holder for 6 pins
272277 90° holder for 8 pins	342026 180° holder for 8 pins
	342027 180° holder for 9 pins
272279 90° holder for 10 pins	
272281 90° holder for 12 pins	
272283 90° holder for 14 pins	
	342034 180° holder for 16 pins

Set-up of Means of Production:

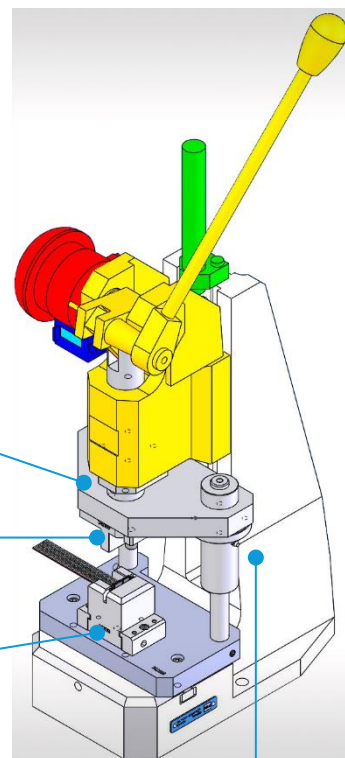
Accordingly:

- Pressure Piece (upper tool) 90°
- Pressure Piece (upper tool) 180°

Accordingly:

- Holder Female 90°
 - Holder Female 180°
- For respective pin count

Column Mount



Optionally:

- Toggle Press
e.g. Type No. 11 from
Schmidt Technology GmbH
Feldbergstr. 1
78112 St. Georgen (Germany)

**Remarks:**

All processing shall strictly follow ERNI's Processing Specification in order to ensure best quality.

ERNI reserves the right to apply changes to this document without prior notice.

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