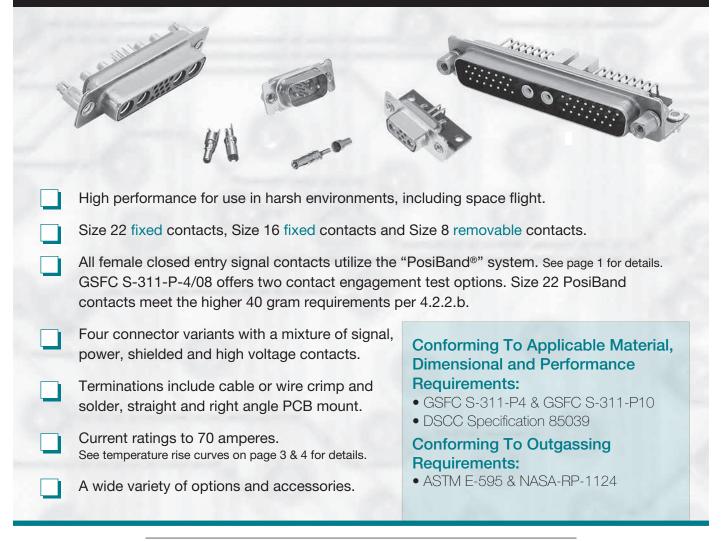


High **P**erformance **D**-sub



## TECHNICAL CHARACTERISTICS

### **MATERIALS AND FINISHES:**

Connector Insert: Glass-filled polyester per ASTM-D-5927. UL 94V-0, ASTM E-595, NASA-RP-1124

blue color.

Contacts:

Size 22: Precision machined copper alloy. 0.000050 inch [1.27 microns] gold

over copper plate. Other finishes are

available; see page 95.

Precision machined high conductivity Size 16: copper alloy. 0.000050 inch [1.27

microns] gold over copper plate. Other finishes are available; see page 95.

Size 8:

Power: Precision machined high conductivity copper alloy. 0.000050 inch [1.27]

> microns] gold over copper plate. Other finishes are available; see page 95.

Shielded: **High Voltage:** 

**Connector Housing** 

(Shells):

Mounting Spacers

and Brackets:

**Push-On Fasteners:** 

Jackscrew Systems:

Cable Adapter (Hood):

For material and finishes, see page 77. For material and finishes, see page 77.

Brass with 0.000050 inch [1.27 microns]

gold over copper plate.

Brass with 0.000050 inch [1.27 microns] gold over copper plate.

Phosphor bronze or beryllium copper with 0.000050 inch [1.27 microns] gold over copper plate.

Brass with 0.000050 inch [1.27 microns] gold over copper plate.

Brass with 0.000050 inch [1.27 microns]

gold over copper plate; aluminum with electroless nickel plate. Other finishes available, contact Technical Sales.

continued on next page. . . .



# TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

**MECHANICAL CHARACTERISTICS:** 

Size 22 Fixed: Male - 0.030 inch [0.76 mm] mating

diameter. Female contact - PosiBand closed entry design; see page 1 for details.

Size 16 Fixed: Male - 0.062 inch [1.57 mm] mating

> diameter. Female contact - PosiBand closed entry design; see page 1 for details.

Male - 0.142 inch [3.61mm] mating Size 8 Removable:

diameter. Female contact features Large Surface Area (L.S.A.) closed entry contact design utilizing BeCu mechanical

retention member.

Shielded: For mechanical characteristics.

see page 77.

**High Voltage:** For mechanical characteristics,

see page 77.

**Contact Retention in Connector Insert:** 

Size 22: 5 lbs. [21N] minimum. Size 16 Power: 6 lbs. [26N] minimum.

Size 8 Power / Shielded: 22 lbs. [98N].

Resistance to

500°F [260°C] for 10 seconds duration Solder Iron Heat:

per IEC 60512-6.

**Contact Terminations:** 

Size 22: Solder cup - wire size 22 AWG [0.25

mm<sup>2</sup>] maximum.

Straight solder printed board mount - 0.020 inch [0.51 mm] termination diameter.

Right angle (90°) printed board mount -0.030 inch [0.76 mm] termination diameter.

Size 16: Solder cup - wire size 22 AWG [0.25

mm<sup>2</sup>] maximum.

Straight solder printed board mount - 0.063 inch [1.60 mm] termination diameter.

Right angle (90°) printed board mount -0.062 inch [0.76 mm] termination diameter.

Size 8:

Closed barrel crimp or solder cup - wire Power:

sizes 8 [10.0 mm<sup>2</sup>], 10 [5.3 mm<sup>2</sup>],12 [4.0

mm<sup>2</sup>], and 16 [1.5 mm<sup>2</sup>] AWG.

Straight solder printed board mount -0.078 inch [1.98 mm], 0.094 inch [2.39 mm] and 0.125 inch [3.18 mm] termination

diameters.

Right angle (90°) printed board mount - 0.078 inch [1.98 mm] and 0.125 inch

[3.18 mm] termination diameters.

Refer to RF Cable in chart on page 84 for Shielded:

contact terminations.

**High Voltage:** Straight and right angle (90°) terminations

0.041 inch [1.04 mm] minimum hole

diameter.

**Connector Housing** 

(Shells): Male connector housings may be

dimpled for EMI/ESD ground paths.

Polarization: Trapezoidally-shaped connector housing

and polarized jackscrews.

Mounting to

**Angle Brackets:** Jackscrews and riveted fasteners with

> 0.120 inch [3.05 mm] diameter hole, and threaded riveted fasteners with 4-40

threads and polyester inserts.

Mounting to

**Printed Board:** Rapid installation push-on fasteners

and threaded posts.

**Locking Systems:** Jackscrews.

**Mechanical Operations:** 1,000 operations per IEC 60512-5.

### **ELECTRICAL CHARACTERISTICS:**

**SIZE 22 CONTACTS** 

Contact Current Rating: 5 amperes, nominal **Initial Contact Resistance:** 0.005 ohms maximum.

**Proof Voltage:** 1000 V r.m.s

**SIZE 16 CONTACTS** 

Contact Current Rating, Tested per UL 1977: 28 amperes

See temperature rise curves on page 4 for details.

**Initial Contact Resistance:** 0.0016 ohms maximum, per IEC

60512-2, Test 2b. 1000 V r.m.s.

**Proof Voltage:** 

**SIZE 8 CONTACTS** 

**POWER CONTACTS** 

For electrical characteristics, see page 21.

SHIELDED CONTACTS

For electrical characteristics, see page 77.

**HIGH VOLTAGE CONTACTS** 

For electrical characteristics, see page 77.

CONNECTOR

**Insulation Resistance:** 

Clearance and

Creepage Distance: 0.042 inch [1.06 mm], minimum.

5 G ohms.

Working Voltage: 300 V r.m.s.

**CLIMATIC CHARACTERISTICS:** 

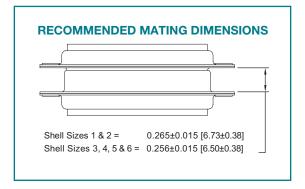
-55°C to +125°C. **Temperature Range:** 

**Damp Heat, Steady State:** 10 days.

High Performance D-sub

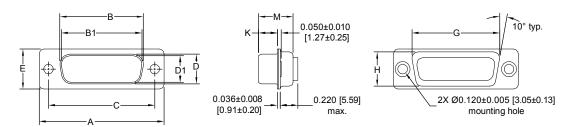
### STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY

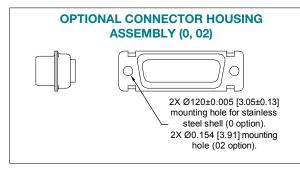


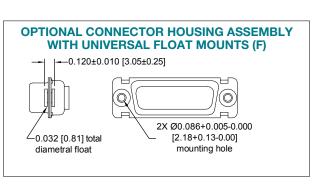


#### SCBDD8W2M3S00G

SCBDD45W2M3000G







SHELL SIZES	VARIANT	A <u>±0.015</u> [0.38]	B <u>±0.005</u> [0.13]	B1 <u>±0.005</u> [0.13]	C ±0.005 [0.13]	D <u>±0.005</u> [0.13]	D1 <u>±0.005</u> [0.13]	E <u>±0.015</u> [0.38]	G <u>±0.010</u> [0.25]	H <u>±0.010</u> [0.25]	K <u>±0.005</u> [0.13]	M ±0.010 [0.25]
	8W2M	<u>1.213</u> [30.81]		<u>0.666</u> [16.92]	<u>0.984</u> [24.99]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
1	8W2S	1.213 [30.81]	<u>0.643</u> [16.33]		<u>0.984</u> [24.99]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
2	19W1M	<u>1.541</u> [39.14]		<u>0.994</u> [25.25]	1.312 [33.32]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	1.083 [27.51]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
2	19W1S	<u>1.541</u> [39.14]	<u>0.971</u> [24.66]		1.312 [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	1.083 [27.51]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
3	15W4M	<u>2.088</u> [53.04]		1.534 [38.96]	1.852 [47.04]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
3	15W4S	<u>2.088</u> [53.04]	<u>1.511</u> [38.38]		<u>1.852</u> [47.04]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
4	45W2M	2.729 [69.32]		2.182 [55.42]	2.500 [63.50]		0.329 [8.36]	<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]



### \*1 CONTACT VARIANTS

FACE VIEW OF MALE OR REAR VIEW OF FEMALE

### - SHELL SIZE 1 -



Six (6) Size 22 Signal Contacts and Two (2) Size 16 Power Contacts

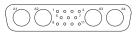
#### - SHELL SIZE 2 -



19W1

Eighteen (18) Size 22 Signal Contacts and One (1) Size 8 Power Contact

### SHELL SIZE 3 -



15W4

Eleven (11) Size 22 Signal Contacts and Four (4) Size 8 Power Contacts

### - SHELL SIZE 4 -



\*2 45W2

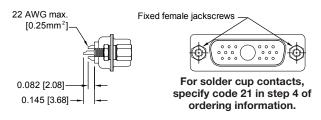
Forty-three (43) Size 22 Signal Contacts and Two (2) Size 8 Power Contacts

#### **NOTES:**

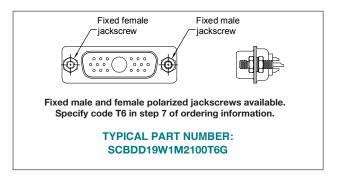
- \*1 Additional contact variants may be tooled at customer request.
- \*2 45W2 variant currently available in male only. Contact Technical Sales for availability of female connector.

OTHER VARIANTS WILL BE ADDED, CONSULT OUR WEBSITE OR CONTACT TECHNICAL SALES FOR UPDATED INFORMATION.

### **SOLDER CUP TERMINATION CODE 21**



**TYPICAL PART NUMBER:** SCBDD19W1M2100T2G



### STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION

**CODE 3, 35, 36, AND 37** 

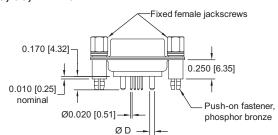
FOR VARIANTS INCLUDING SIZE 16 CONTACTS									
*1 CONTACT NUMBER	DØ								
3	0.063 [1.60]								

#### NOTE:

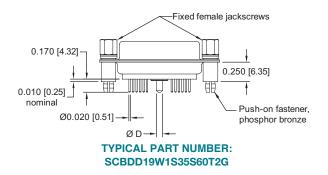
\*1 Contact termination code as specified in Step 4 of ordering information.

FOR VARIANTS WITH SIZE 8 CAVITY							
*1 CONTACT NUMBER	DØ						
3	Size 8 contacts not supplied						
35	0.078 [1.98]						
36	0.094 [2.39]						
37	0.125 [3.18]						

#### NOTE:

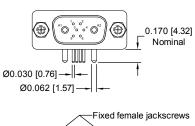


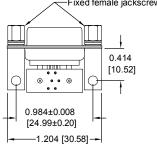
Typical Part Number: SCBDD8W2S3S60T2G

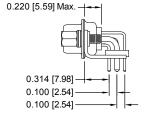


# RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION SIZE 16 POWER CONTACTS WITH 0.062 [1.57] Ø TERMINATIONS CODE 4, 0.314 [7.98] CONTACT EXTENSION

See temperature rise curves on pages 3 and 4







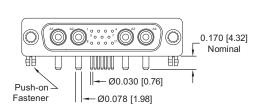
TYPICAL PART NUMBER: SCBDD8W2M4R70T2G

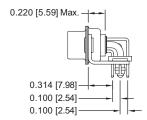
<sup>\*1</sup> Contact termination code as specified in Step 4 of ordering information.

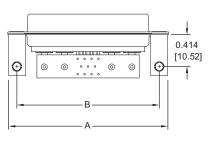


### RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION SIZE 8 POWER CONTACTS WITH 0.078 [1.98] Ø TERMINATIONS **CODE 4 AND 45, 0.314 [7.98] CONTACT EXTENSION**

See temperature rise curves on pages 3 and 4





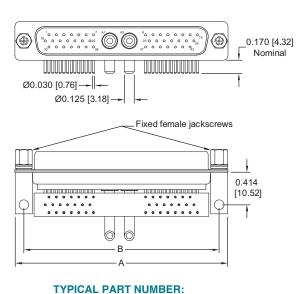


**TYPICAL PART NUMBER:** SCBDD15W4M45R7N0G

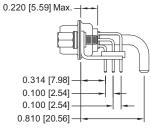
SCBDD***(4 or 45)**** 0.314 [7.98] CONTACT EXTENSION									
SHELL SIZE A B									
SHELL SIZE 2	<u>1.532</u> [38.91]	<u>1.312</u> [33.32]							
SHELL SIZE 3	2.072 [52.63]	1.852 [47.04]							
SHELL SIZE 4	2.720 [69.09]	2.500 [63.50]							

### RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION SIZE 8 POWER CONTACTS WITH 0.125 [3.18] Ø TERMINATIONS **CODE 4 AND 47, 0.314 [7.98] CONTACT EXTENSION**

See temperature rise curves on pages 3 and 4



SCBDD45W2M47R70T2G

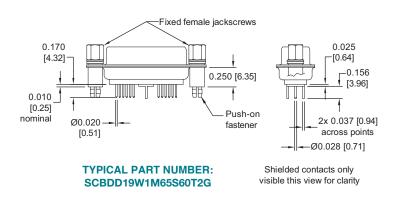


SCBDD***(4 or 47)**** 0.314 [7.98] CONTACT EXTENSION									
SHELL SIZE	В								
SHELL SIZE 2	<u>1.532</u> [38.91]	<u>1.312</u> [33.32]							
SHELL SIZE 3	<u>2.072</u> [52.63]	<u>1.852</u> [47.04]							
SHELL SIZE 4	<u>2.720</u> [69.09]	<u>2.500</u> [63.50]							

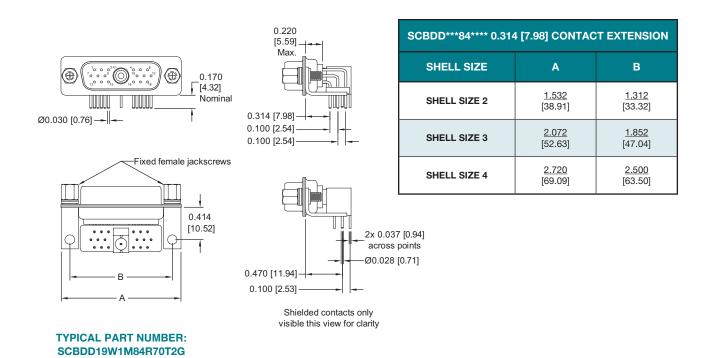


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# STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION WITH FDS4201M OR MDS4201M SHIELDED CONTACTS CODE 65



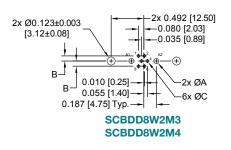
# RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION WITH FRT4201M OR MRT4201M SHIELDED CONTACTS CODE 84





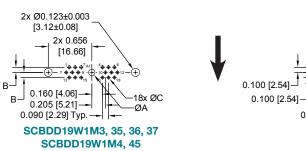
### PRINTED BOARD MOUNT CONTACT HOLE PATTERN

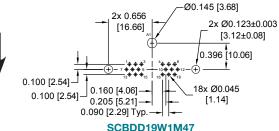
HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT RIGHT ANGLE (90°) CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.

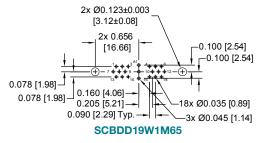


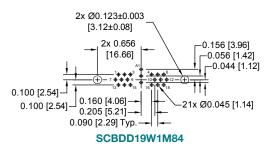
### **SUGGESTED PRINTED BOARD HOLE SIZES:**

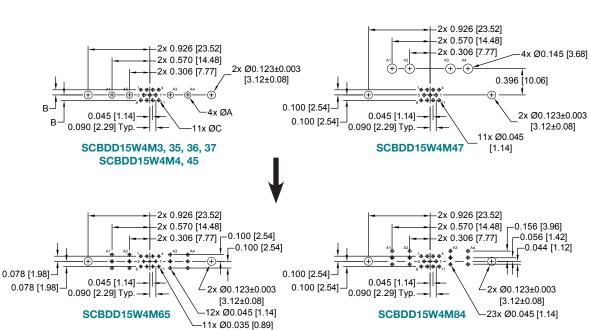
See Suggested Printed Board Hole Size chart on page 53.











continued on next page. . . .

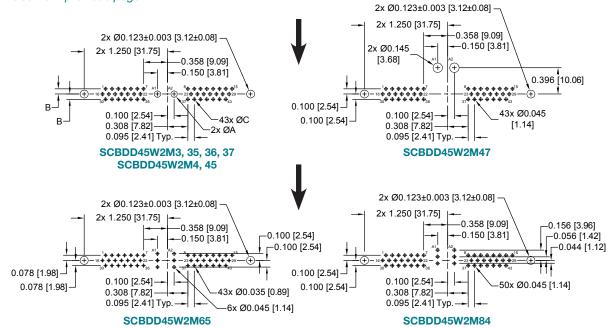


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### PRINTED BOARD MOUNT CONTACT HOLE PATTERN

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT RIGHT ANGLE (90°) CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.

### continued from previous page. . . .



SUGGESTED PRINTED BOARD HOLE SIZES									
VARIANT	CODE	ØA	В	øс					
8W2	3	0.080 [2.03]	0.078 [1.98]	0.035 [0.89]					
OWZ	4	0.080 [2.03]	0.100 [2.54]	0.045 [1.14]					
	3, 35	0.098 [2.49]							
	36	0.114 [2.90]	0.078 [1.98]	0.035 [0.89]					
	37	0.145 [3.68]							
19W1 15W4	4	N/A	0.100 [2.54]	0.045 [1.14]					
45W2	45	0.098 [2.49]	0.100 [2.54]	0.045 [1.14]					
	47	N/A	N/A	N/A					
	65	N/A	N/A	N/A					
	84	N/A	N/A	N/A					



### ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

# FOR CONNECTORS **NOT INCLUDING SIZE 8 CONTACTS**

STEP	1	2	3	4	5	6	7	8	9
EXAMPLE	SCBDD	8W2	S	3	S6	0	T2	G	<b>—</b>
STEP 1 - BASIC SER SCBDD Series	IES								STEP 9 - SPECIAL OPTIONS
STEP 2 - CONNECTO Shell Size 1 - 8W2	STEP 2 - CONNECTOR VARIANTS								SEE APPENDIX ON PAGE 95.
See page 56 for ordering information for other shell size options.								STEI	P 8 - CONNECTOR HOUSING (SHELLS) OPTION
STEP 3 - CONNECTO M - Male S - Female - PosiBand see page					D-G	old over copper plate. old over copper plate and dimpled nale connectors only).			
STEP 4 - CONTACT	TERMINA	TION TY	'PE	•					KING AND POLARIZING SYSTEMS
<ul> <li>*1 21 – Fixed, solder cup.</li> <li>*1 3 – Solder, straight printed board mount, 0.170 [4.32] tail length.</li> <li>*1 4 – Solder, right angle (90°) printed board mount, 0.314 [7.98] signal contact extension.</li> </ul>							T - F T2 - F T6 - F E - F E2 - F	Fixed fema Fixed male Rotating m Rotating m Rotating m	ale jackscrews. ale jackscrews. and female polarized jackscrews. nale jackscrews. nale screw locks. nale with internal hex for 3/32 hex drives.
*2 STEP 5 - MOUNTI 0 - Mounting hole,			*2 <b>CT</b> I			nale and female polarized jackscrews.			

- 02 Mounting hole, 0.154 [3.91] Ø
- C5 Swaged spacer, cul-de-sac style, 4-40 threads, 0.350 [8.89] length. For use with cable connectors only.
- C7 Bracket, mounting, right angle (90°) metal, swaged to connector with cul-de-sac spacer and 4-40 threads with cross bar.
- F Float mounts, universal
- Threaded post, brass, 0.250 [6.35] length
- R2 Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 thread fixed female jackscrews with cross bar
- R6 Bracket, mounting, right angle (90°) metal, swaged to connector with 0.120 [3.05] Ø mounting hole with cross bar
- R7 Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 threads with cross bar
- R8 Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 locknut with cross bar
- Swaged spacer, 4-40 threads, 0.250 [6.35] length
- S2 Swaged spacer, 4-40 threads, 0.125 [3.18] length
- S5 Swaged locknut, 4-40 threads
- S6 Swaged spacer with push-on fastener, 4-40 threads, 0.250 [6.35] length

# <sup>2</sup> STEP 6 - CABLE ADAPTER (HOOD) AND PUSH-ON FASTENER

- 0 None
- AN Cable adapter, lightweight aluminum, electroless nickel plate, see page 91 for details.
- H Cable adapter, top opening, brass
- N Push-on fastener, for right angle (90°) mounting brackets

#### **NOTES**

- Size 16 power contacts are included when used on 8W2 variant in Step 2.  $\,$
- \*2 For additional information of options listed in steps 5, 6, and 7, see Accessories Section on pages 86-94.



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## REMOVABLE CONTACT ORDERING ASSISTANCE CHART

# SCBDD SERIES CRIMP AND SOLDER CUP TERMINATION CONTACTS

TYPE	PAGE NUMBER REFERENCE IN CATALOG	CONTACT SIZE	FEMALE PART NUMBER	MALE PART NUMBER	WIRE SIZE AWG [mm²]
			FC4008M	MC4008M	8 [10.0]
CRIMP	see page 81 for	8	FC4010M	MC4010M	10 [5.3]
Chlivie	additional information	0	FC4012M	MC4012M	12 [4.0]
			FC4016M	MC4016M	16 [1.5]
			FS4008M	MS4008M	8 [10.0]
SOLDER CUP	see page 82 for additional information	8	FS4012M	MS4012M	12 [4.0]
			FS4016M	MS4016M	16 [1.5]
HIGH VOLTAGE Straight Solder Wire	see page 83 for	8	FS4820M	MS4820M	20 [0.5]
HIGH VOLTAGE Right Angle (90°) Solder Wire	additional information	8	FS4920M MS4920M		20 [0.5]
			FC4101M	MC4101M	RG 178 B/U, 196 B/U
		SOLDER /	FC4102M	MC4102M	RG 179 BU/, 316 B/U
		CRIMP	FC4103M	MC4103M	RG 180 B/U
			FC4104M	MC4104M	RG 58 B/U
			FS4101M	MS4101M	RG 178 B/U, 196 B/U
CLUEL DED	see page 84 for	SOLDER	FS4102M	MS4102M	RG 179 B/U, 316 B/U
SHIELDED	additional information	/ SOLDER	FS4103M	MS4103M	RG 180 B/U
			FS4104M	MS4104M	RG 58 B/U
			FCC4101M	MCC4101M	RG 178 B/U, 196 B/U
		CRIMP	FCC4102M	MCC4102M	RG 179 BU/, 316 B/U
		CRIMP	FCC4103M	MCC4103M	RG 180 B/U
			FCC4104M	MCC4104M	RG 58 B/U

NOTE: For ordering crimp contacts on reels, add "R" to part number, see page 77 for details. Examples: FC4008MR or MC4008MR

For information regarding **REMOVABLE CONTACTS**, see contact illustration drawings and charts on pages 77-85.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 96.



### ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

# FOR CONNECTORS INCLUDING SIZE 8 CONTACTS

<u> </u>											
STEP	1	2	3	4	5	6	7	8		9	
EXAMPLE	SCBDD	19W1	М	47	R7	0	T2	G			
STEP 4 - CONTACT  21 - Fixed, solder cup, 3 - Solder, straight pr contacts only 0.17  35 - Solder, straight pr 0.078 [1.98] Ø pov 36 - Solder, straight pr 0.094 [2.39] Ø pov 37 - Solder, straight pr 0.125 [3.18] Ø pov 4 - Solder, right angle contacts only, 0.3  45 - Solder, right angle	closed entral for more in the board wer contact inted board wer contact inted board wer contact inted board wer contact inted board wer contact in the board were contact in the board w	FOR Shell  TION TY Fact only. For mount will length. For mount will so the mount will mount will mount will mount will so the mount will mount will mount will mount will mount will be aboard in graal contail will be aboard in graal contail will be aboard in the mount will	th signal at 3.32] tail let th signal at 3.32] tail let th signal at 3.32] tail let th signal at 1.32] tail let nount with ct extensionount with	ngth. Ind ngth. Ind ngth. signal on.		0 – AN – H –	0 - I T - I T2 - I T6 - I E2 - I E3 - I E6 - I E6 - I E7 E8	G - G D - G D - G (n P 7 - LOC None. Fixed fema Fixed fema Fixed male Rotating m Rotating m Rotating m Rotating m Rotating m	SEE APP  8 - CON (SHE  old over co old over co nale connec  KING ANI  ale jackscre ale jackscre ale jackscre ale jackscre ale jackscre and femal nale jackscr nale with int nale and fer  PTER (HC ON FAST)  weight alur for details. opening, br	PENDIX ON  NECTOR  PELLS) OPT  pper plate.  poper plate.  pper plate.	
and 0.078 [1.98] Ø power contacts, 0.314 [7.98] signal contact extension.  47 – Solder, right angle (90°) printed board mount with signal and 0.125 [3.18] Ø power contacts, 0.314 [7.98] signal					0 -	Mounting	JNTING S hole, 0.120 hole, 0.154	0 [3.05] Ø			

### **NOTES**

contact extension.

\*1 45W2 variant currently available in male only.

[4.32] signal contact tail length.

[7.98] signal contact extension.

\*2 For additional information of options listed in steps 5, 6, and 7, see Accessories Section on pages 86-94.

65 - Solder, straight printed board mount with signal and

shielded contacts MDS/FDS4201D footprint, 0.170

84 - Solder, right angle (90°) printed board mount with signal

and shielded contacts MRT/FDS4201D footprint, 0.314

- 02 Mounting hole, 0.154 [3.91]  $\emptyset$  C5 Swaged spacer, Cul-de-Sac style, 4-40 threads, 0.350 [8.89] length. For use with cable connectors only.
- Bracket, mounting, right angle (90°) metal, swaged to connector with Cul-de-Sac spacer and 4-40 threads with cross bar.
- Float mounts, universal
- Threaded post, brass, 0.250 [6.35] length
- R2 Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 thread fixed female jackscrews with cross bar
- R6 Bracket, mounting, right angle (90°) metal, swaged to connector with 0.120 [3.05] Ø mounting hole with cross bar
- R7 Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 threads with cross bar
- R8 Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 locknut with cross bar
- Swaged spacer, 4-40 threads, 0.250 [6.35] length
- S2 Swaged spacer, 4-40 threads, 0.125 [3.18] length
- Swaged locknut, 4-40 threads
- S6 Swaged spacer with push-on fastener, 4-40 threads, 0.250 [6.35]