## High Performance D-sub

## SCBM SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY PCB MOUNT





## **TECHNICAL CHARACTERISTICS**

#### **MATERIALS AND FINISHES:**

Connector Insert:	Glass-filled polyester per ASTM-D-5927, UL 94V-0, ASTM E-595, NASA-RP-1124, blue color.		
Contacts:			
Size 20:	Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 95.		
Size 8:			
Power:	Precision machined high conductivity copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 95.		
Shielded:	For material and finishes, see page 77.		
High Voltage:	For material and finishes, see page 77.		

Connector Housing (Shells):	E
Mounting Spacers	
and Brackets:	E
	g
Push-On Fasteners:	F

-----

Jackscrew Systems:

Cable Adapter (Hood):

Brass with 0.000050 inch [1.27 microns] gold over copper plate.

Brass with 0.000050 inch [1.27 microns] gold over copper plate.

Phosphor bronze or beryllium copper with 0.000050 inch [1.27 microns] gold over copper plate.

Brass with 0.000050 inch [1.27 microns] gold over copper plate.

Brass with 0.000050 inch [1.27 microns] gold over copper plate; aluminum with electroless nickel plate. Other finishes available, contact Technical Sales.

continued on next page. . . .



## **TECHNICAL CHARACTERISTICS**, continued

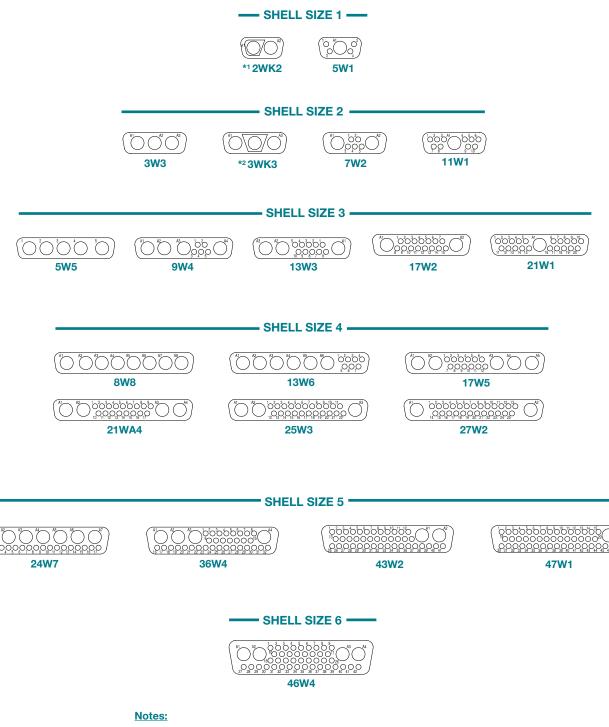
#### continued from previous page. . . .

MECHANICAL CHARA	ACTERISTICS:	Connector Housing (Shells):	Male connector housings may be		
Size 20 Fixed: Size 8 Removable: Power:	Male contact - 0.040 inch [1.02 mm] mating diameter. Female contact - PosiBand closed entry design; see page 1 for details.	Polarization: Mounting to Angle Brackets:	dimpled for EMI/ESD ground paths. Trapezoidally-shaped connector housing and polarized jackscrews. Jackscrews and riveted fasteners with 0.120 inch [3.05 mm] diameter hole, and threaded riveted fasteners with 4-40 threads and polyester inserts.		
	connector insert. Male contact - 0.142 inch [3.61 mm] mating diameter. Female contact - features Large Surface Area (L.S.A.) closed entry design utilizing BeCu mechanical retention member. For removable size 8 contacts, see pages 81-85.	Mounting to Printed Board: Locking Systems: Mechanical Operations:	Rapid installation push-on fasteners and threaded posts. Jackscrews. 1,000 operations per IEC 60512-5.		
Shielded:	For mechanical characteristics, see page 77.				
High Voltage:	For mechanical characteristics,	ELECTRICAL CHARACTERISTICS: SIZE 20 CONTACTS			
see page 77. Contact Retention in Connector Insert:		Contact Current Rating: Initial Contact Resistance	7.5 amperes, nominal 0.005 ohms maximum.		
Size 20: Size 8 Power / Shielded:	9 lbs. [40N].	Proof Voltage:	1000 V r.m.s.		
Resistance to Solder Iron Heat:	500°F [260°C] for 10 seconds duration per IEC 60512-6.	SIZE 8 CONTACTS <u>POWER CONTACTS</u> Contact Current Rating - Tested per U.L. 1977:			
Contact Terminations:		0.078 inches diameter / 12 AWG terminations: 39 amperes. 0.094 inches diameter / 10 AWG terminations: 50 amperes.			
Size 20: Solder cup - wire size 20 AWG [0.5 mm²]   maximum; see page 24 for details.		<b>0.125 inches diameter / 8 AWG terminations:</b> 70 amperes. See Temperature Rise Curves on page 3 for details.			
	Straight solder printed board mount - 0.028 inch [0.71 mm] termination diameter.	Initial Contact Resistan	ce: 0.0005 ohms max. per IEC 60512-2, Test 2b.		
	Right angle (90°) printed board mount - 0.028 inch [0.71 mm] termination diameter.	SHIELDED CONTACTS For electrical characterist			
Size 8	<b>.</b>	HIGH VOLTAGE CONTAC			
Power: Closed barrel crimp or solder cup - wire sizes 8 [10.0 mm <sup>2</sup> ], 10 [4.3 mm <sup>2</sup> ], 12 [4.0		For electrical characteristics, see page 77.			
	mm <sup>2</sup> ], and 16 [1.5 mm <sup>2</sup> ] AWG. Straight solder printed board mount -	Insulation Resistance:	5 G ohms.		
	0.078 inch [1.98 mm], 0.094 inch [2.39 mm] and 0.125 inch [3.18 mm] termination diameters.	Clearance and Creepage Distance: Working Voltage:	0.039 inch [1.0 mm], minimum. 300 V r.m.s.		
	Right angle (90°) printed board mount - 0.078 inch [1.98 mm] and 0.125 inch [3.18 mm] termination diameters.	CLIMATIC CHARACTE	ERISTICS:		
Shielded:	Refer to RF Cable in chart on page 84 for	Temperature Range:	-55°C to +125°C.		
High Voltage:	contact terminations. Straight and right angle (90°) terminations - 0.041 inch [1.04 mm] minimum hole diameter.	Damp Heat, Steady State:	21 days.		



## **CONTACT VARIANTS**

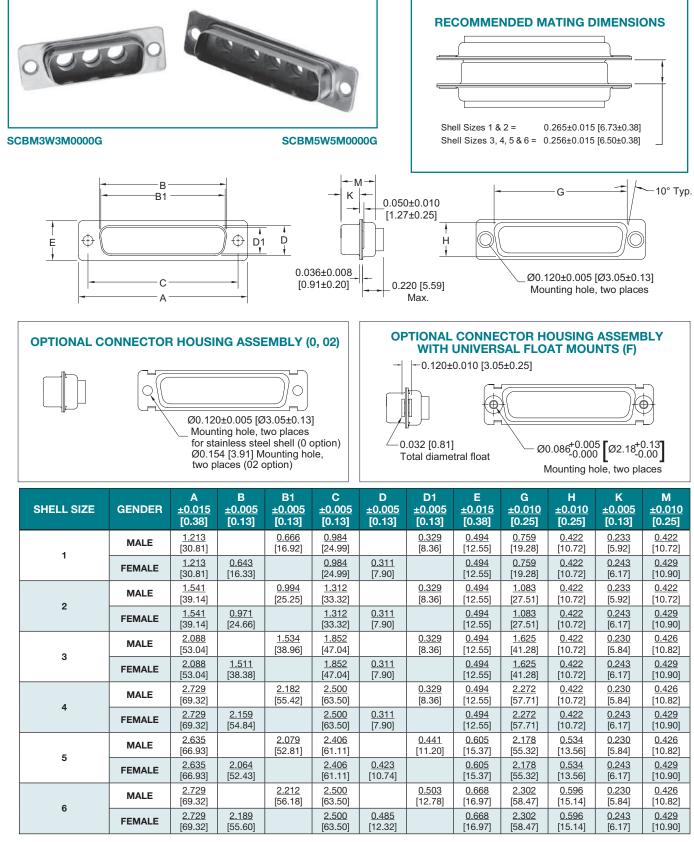
FACE VIEW OF MALE OR REAR VIEW OF FEMALE



- \*1 2WK2 connectors have 1 male and 1 female contacts. Female connector should be loaded with female contact in A2 position.
- \*2 3WK3 male variant contains 2 male contacts and 1 female contact. Female variant contains 2 female contacts and 1 male contact

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## STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY



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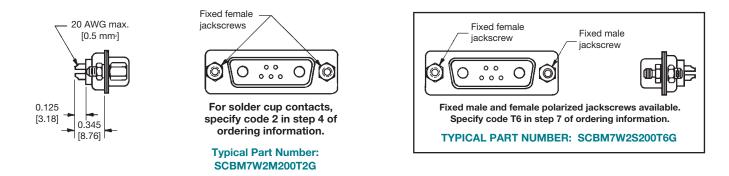
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23 DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE.

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## SOLDER CUP TERMINATION

CODE 2





SCBM21WA4M2000G WITH MS4820M

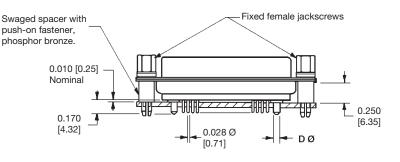
SCBM21WA4S65S00G

## STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION CODE 3, 35, 36 AND 37

*1 CODE NUMBER	DØ		
3	Size 8 contacts not supplied		
35	<u>0.078</u> [1.98]		
36	<u>0.094</u> [2.39]		
37	<u>0.125</u> [3.18]		

#### NOTE:

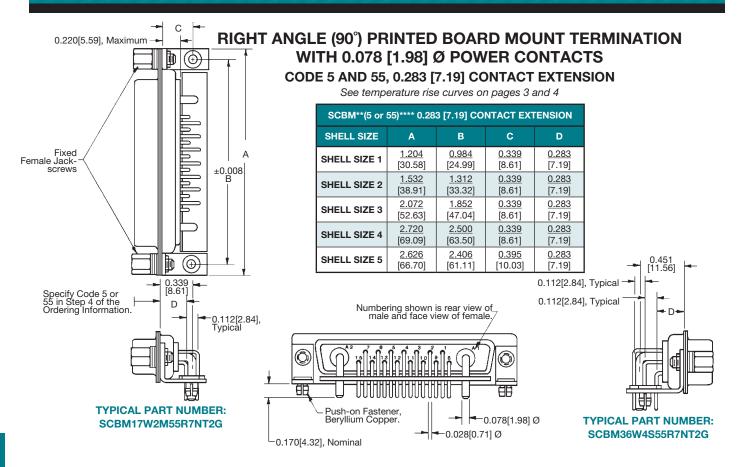
\*1 Contact termination code as specified in Step 4 of ordering information.



TYPICAL PART NUMBER: SCBM17W2S35S60T2G







# **SCBM SERIES**

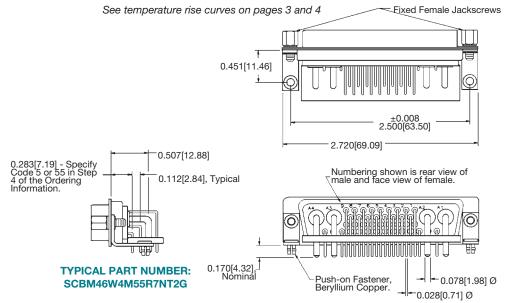
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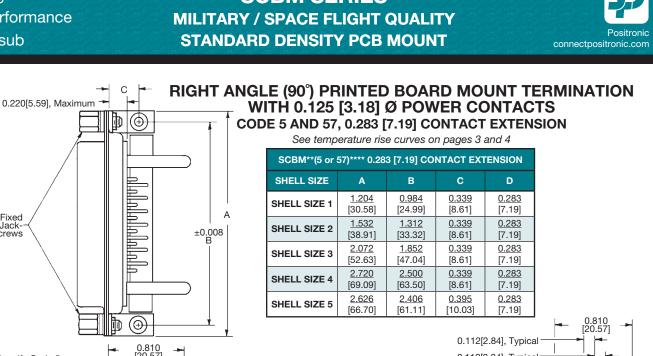
#### **SHELL SIZE 6**

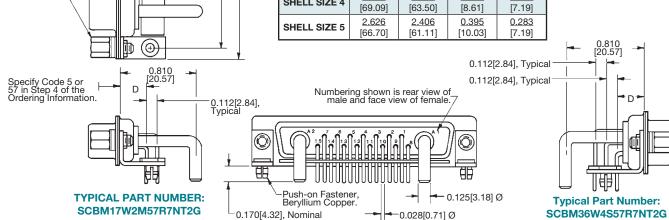
#### RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION WITH 0.078 [1.98] Ø POWER CONTACTS CODE 5 AND 55, 0.283 [7.19] CONTACT EXTENSION

**CONNECTOR VARIANT 46W4** 



## **SCBM SERIES** STANDARD DENSITY PCB MOUNT





#### **SHELL SIZE 6**

## **RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION** WITH 0.125 [3.18] Ø POWER CONTACTS CODE 5 AND 57, 0.283 [7.19] CONTACT EXTENSION

**CONNECTOR VARIANT 46W4** 

See temperature rise curves on pages 3 and 4 **Eixed Female Jackscrews** 0.451[11.46] Q **SHELL SIZE 6 CONNECTOR** ±0.008 2.500[63.50] 2.720[69.09] 0.810 [20.57] 0.283[7.19] - Specify Code 5 or 57 in Step 4 of the Ordering \_Numbering shown is rear view of male and face view of female. 0.112[2.84], Typical Information. 0 0 lh ନ P **TYPICAL PART NUMBER:** 0.170[4.32]<del>,</del> Nominal Push-on Fastener, Beryllium Copper. - 0.125[3.18] Ø SCBM46W4M57R7NT2G 0.028[0.71]Ø

DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 26

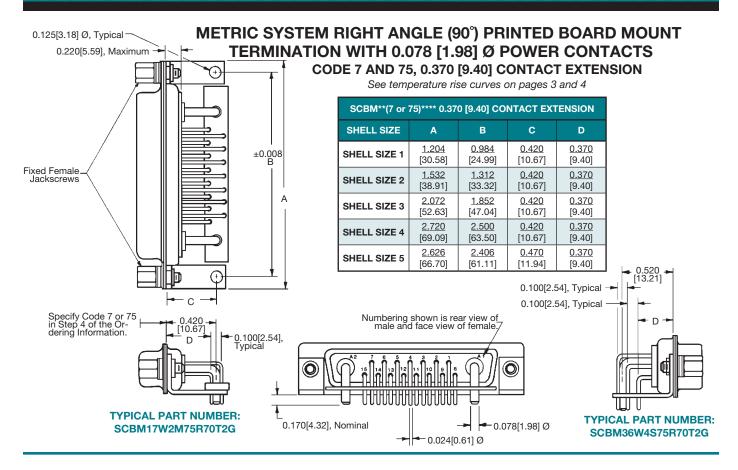
High

D-sub

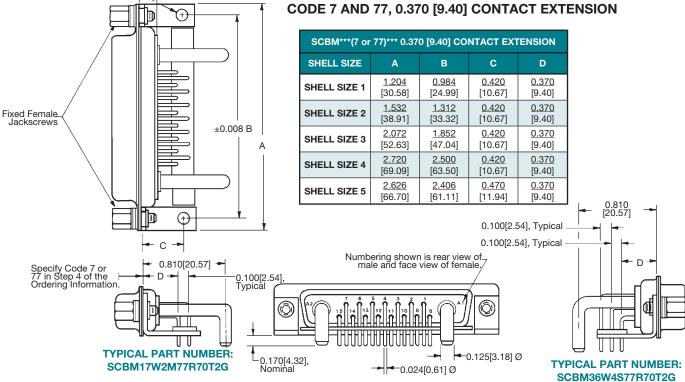
Fixed Female Jack-

screws

Performance



METRIC SYSTEM RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION WITH 0.125 [3.18] Ø POWER CONTACTS



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0.125[3.18] Ø, Typical

0.220[5.59], Maximum

High

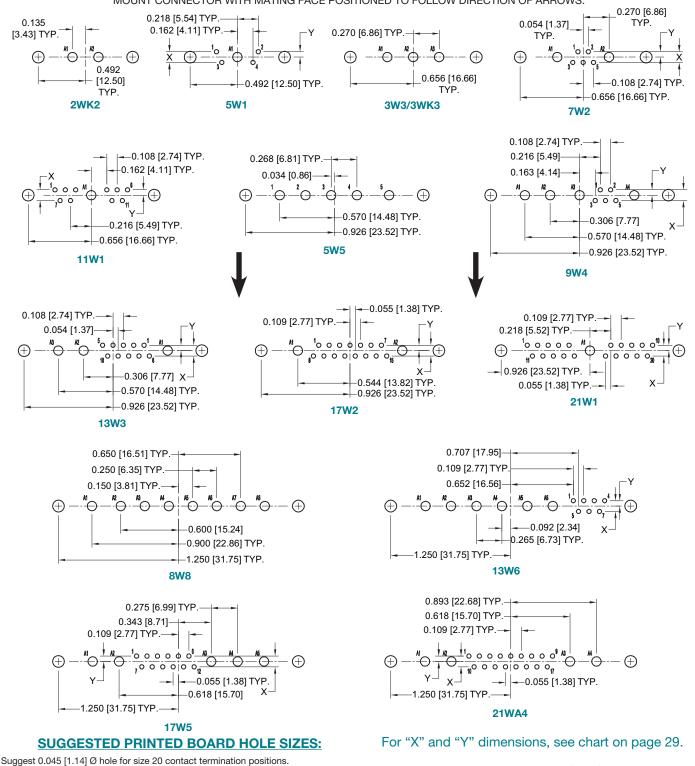
**D**-sub

Performance



#### PRINTED BOARD CONTACT HOLE PATTERNS RIGHT ANGLE (90°) WITH 0.078 [1.98] Ø POWER CONTACTS AND STRAIGHT SOLDER PRINTED BOARD MOUNT WITH 0.078 [1.98] Ø, 0.094 [2.39] Ø AND 0.125 [3.18] Ø POWER CONTACTS

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.



Suggest 0.045 [1.14] Ø hole for size 20 contact termination positions. Suggest 0.098 [2.49] Ø hole for 0.078 [1.98] Ø power contact termination positions. Suggest 0.114 [2.90] Ø hole for 0.094 [2.39] Ø power contact termination positions. Suggest 0.145 [3.68] Ø hole for 0.125 [3.18] Ø power contact termination positions. Suggest 0.123  $\pm$ 0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

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DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 28

High Performance D-sub

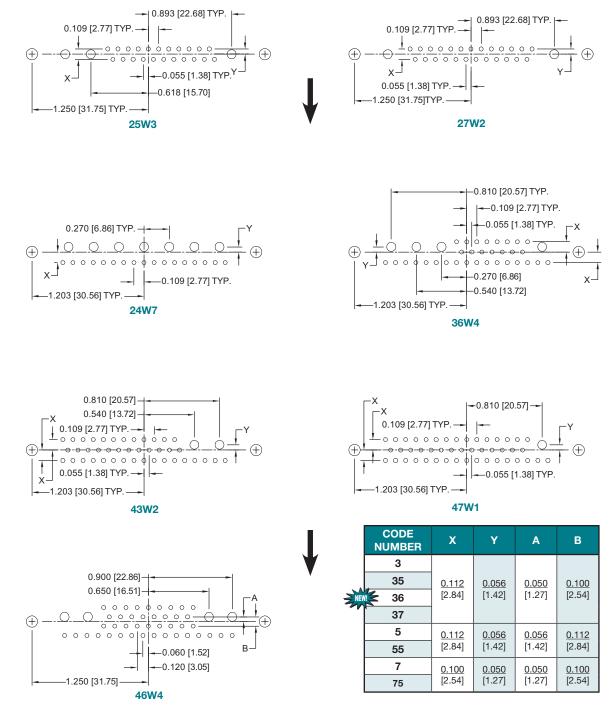
#### PRINTED BOARD CONTACT HOLE PATTERNS RIGHT ANGLE (90°) WITH 0.078 [1.98] Ø POWER CONTACTS AND STRAIGHT SOLDER PRINTED BOARD MOUNT WITH 0.078 [1.98] Ø, 0.094 [2.39] Ø AND 0.125 [3.18] Ø POWER CONTACTS

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.

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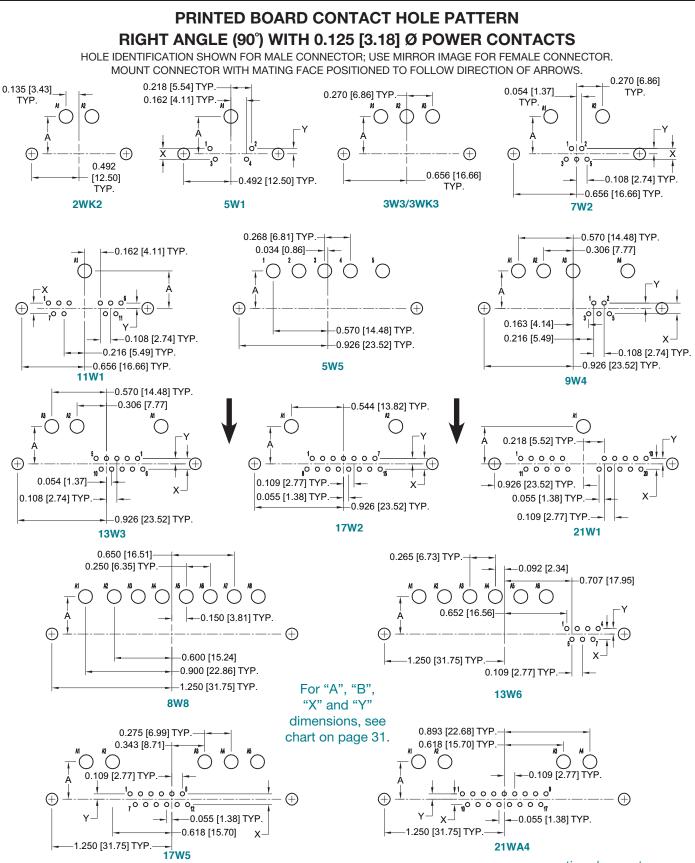


SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.045 [1.14] Ø hole for size 20 contact termination positions. Suggest 0.098 [2.49] Ø hole for 0.078 [1.98] Ø power contact termination positions. Suggest 0.114 [2.90] Ø hole for 0.094 [2.39] Ø power contact termination positions. Suggest 0.145 [3.68] Ø hole for 0.125 [3.18] Ø power contact termination positions. Suggest 0.123  $\pm$ 0.003 [3.12] Ø hole for mounting connector with push-on fasteners. High Performance D-sub

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Suggest 0.045 [1.14] Ø hole for size 20 contact termination positions. Suggest 0.145 [3.68] Ø hole for power contact termination positions. Suggest 0.123±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

SUGGESTED PRINTED BOARD HOLE SIZES:

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DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 30

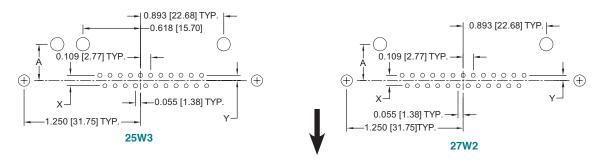


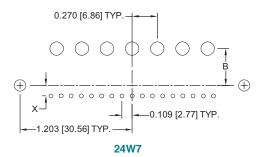
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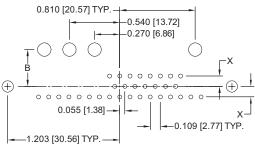
## PRINTED BOARD CONTACT HOLE PATTERN RIGHT ANGLE (90°) WITH 0.125 [3.18] Ø POWER CONTACTS

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.

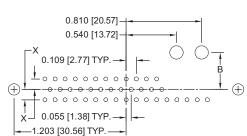
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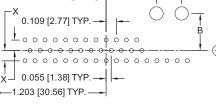


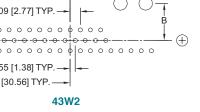


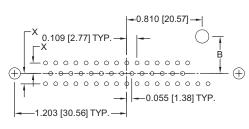




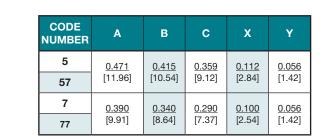




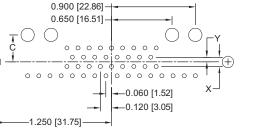












46W4

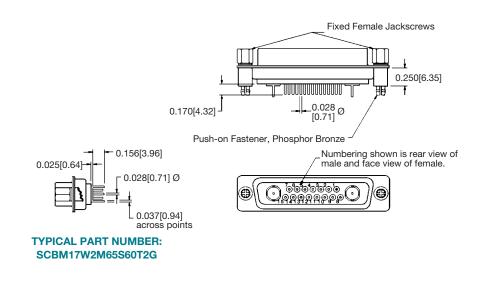
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High

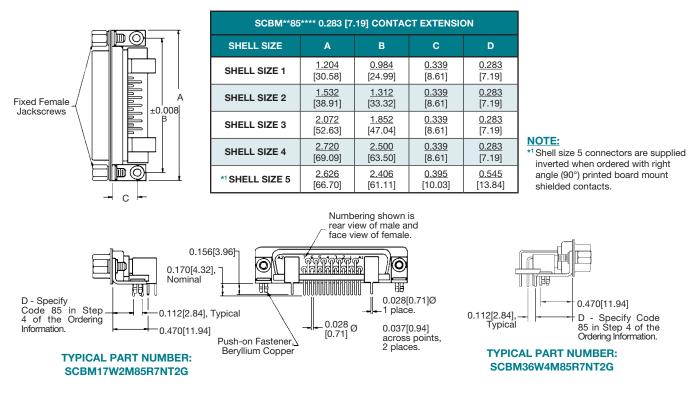
D-sub

Performance

## STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION WITH SHIELDED CONTACTS CODE 65, CONNECTOR WITH FDS4201M OR MDS4201M CONTACTS



#### RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION WITH SHIELDED CONTACTS CODE 85, CONNECTOR WITH FRT4201M OR MRT4201M CONTACTS

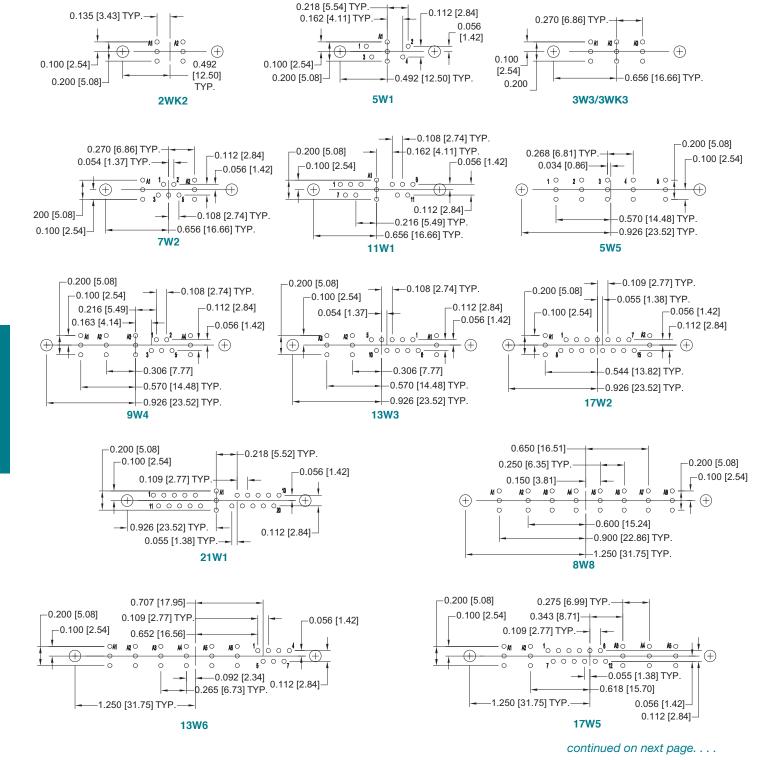


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Suggest 0.045 [1.14] Ø hole for size 20 contact termination position. Suggest 0.123±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

#### SUGGESTED PRINTED BOARD HOLE SIZES:



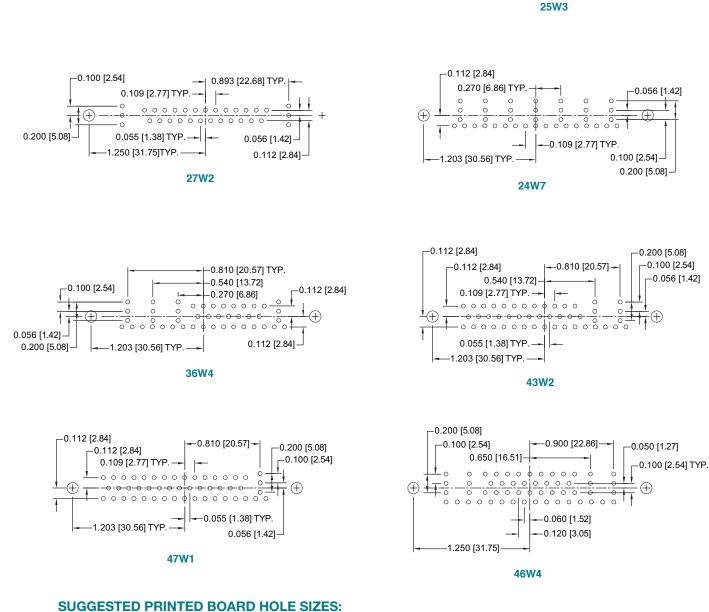
#### STRAIGHT SOLDER PRINTED BOARD MOUNT CONTACT HOLE PATTERN WITH FDS4201M AND MDS4201M SHIELDED CONTACTS

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR.

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-0.200 [5.08]

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11

С

-0.100 [2.54]

**SCBM SERIES** 

**MILITARY / SPACE FLIGHT QUALITY** 

STANDARD DENSITY PCB MOUNT

STRAIGHT SOLDER PRINTED BOARD MOUNT CONTACT HOLE PATTERN WITH FDS4201M AND MDS4201M SHIELDED CONTACTS HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR.

High Performance **D**-sub

0.056 [1.42]

0.112 [2.84]

0.893 [22.68] TYP. 0.618 [15.70] TYP.

0.109 [2.77] TYP.

-1.250 [31.75] TYP. -

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-0.055 [1.38] TYP.

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-0.112 [2.84]

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0.056 [1.42]

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-0.056 [1.42]

0.893 [22.68] TYP.

0 0 0 0 0

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-0.618 [15.70]

–0.055 [1.38] TYP.

0.109 [2.77] TYP

-1.250 [31.75] TYP.

0 0 0

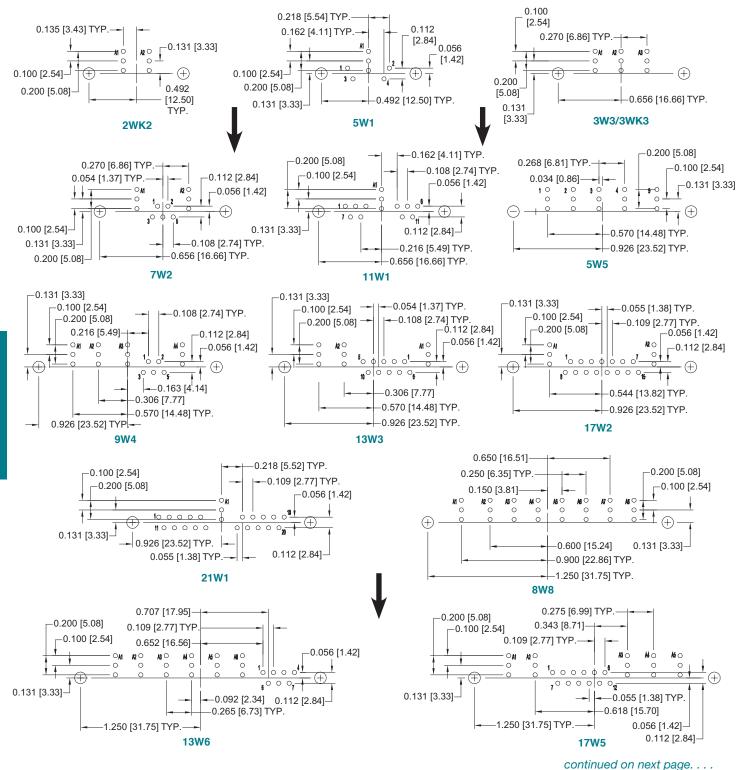
010

-0.100 [2.54]

0.200 [5.08]



HOLE IDENTIFICATION SHOWN IS FOR MALE CONNECTOR: USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROW.



35

#### SUGGESTED PRINTED BOARD HOLE SIZES:

High

D-sub

Performance

DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE.

Suggest 0.045 [1.14] Ø hole for size 20 contact termination position. Suggest 0.123±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

#### **RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONTACT HOLE PATTERN** WITH FRT4201M AND MRT4201M SHIELDED CONTACTS

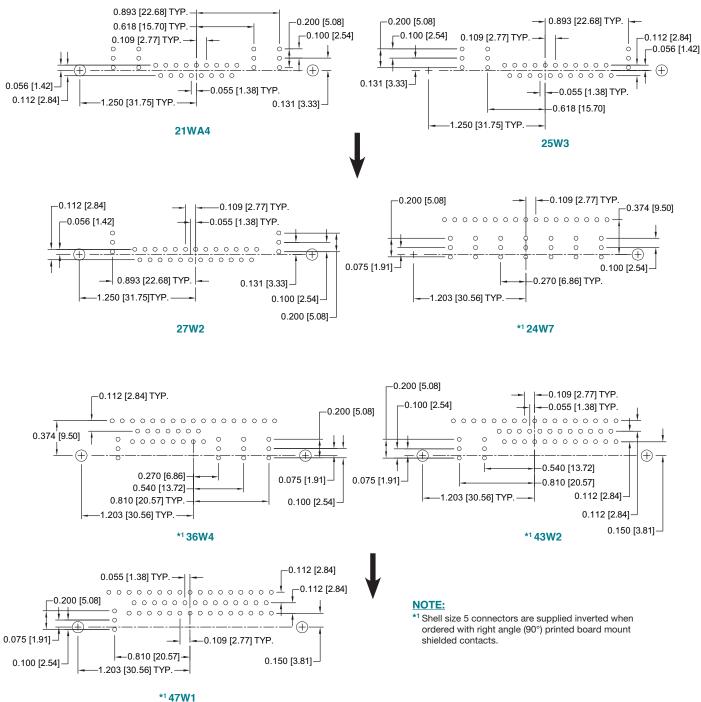
HOLE IDENTIFICATION SHOWN IS FOR MALE CONNECTOR: USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROW.

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High

**D**-sub

Performance



SUGGESTED PRINTED BOARD HOLE SIZES:

SCBM SERIES



## **REMOVABLE CONTACT ORDERING ASSISTANCE CHART**

#### SCBM SERIES **CRIMP AND SOLDER CUP TERMINATION CONTACTS** PAGE NUMBER CONTACT WIRE SIZE FEMALE MALE REFERENCE TYPE PART NUMBER SIZE PART NUMBER AWG [mm<sup>2</sup>] **IN CATALOG** MC4008M FC4008M 8 [10.0] FC4010M MC4010M 10 [5.3] see page 81 for CRIMP 8 additional information FC4012M MC4012M 12 [4.0] FC4016M MC4016M 16 [1.5] FS4008M MS4008M 8 [10.0] see page 82 for SOLDER CUP FS4012M MS4012M 12 [4.0] 8 additional information FS4016M MS4016M 16 [1.5] HIGH VOLTAGE FS4820M MS4820M 20 [0.5] Straight Solder Wire see page 83 for 8 HIGH VOLTAGE additional information FS4920M MS4920M 20 [0.5] Right Angle (90°) Solder Wire FC4101M MC4101M RG 178 B/U, 196 B/U SOLDER RG 179 BU/, 316 B/U FC4102M MC4102M RG 180 B/U FC4103M MC4103M CRIMP RG 58 B/U FC4104M MC4104M RG 178 B/U, 196 B/U FS4101M MS4101M SOLDER see page 84 for FS4102M MS4102M RG 179 B/U, 316 B/U SHIFI DFD additional information FS4103M MS4103M RG 180 B/U SOLDER FS4104M MS4104M RG 58 B/U RG 178 B/U, 196 B/U FCC4101M MCC4101M CRIMP FCC4102M MCC4102M RG 179 BU/, 316 B/U FCC4103M MCC4103M RG 180 B/U CRIMP FCC4104M MCC4104M RG 58 B/U

NOTE: For ordering crimp contacts on reels, add "R" to part number, see page 77 for details. Examples: FC4008MR or MC4008MR

#### SCBM SERIES PRINTED BOARD MOUNT TERMINATION CONTACTS

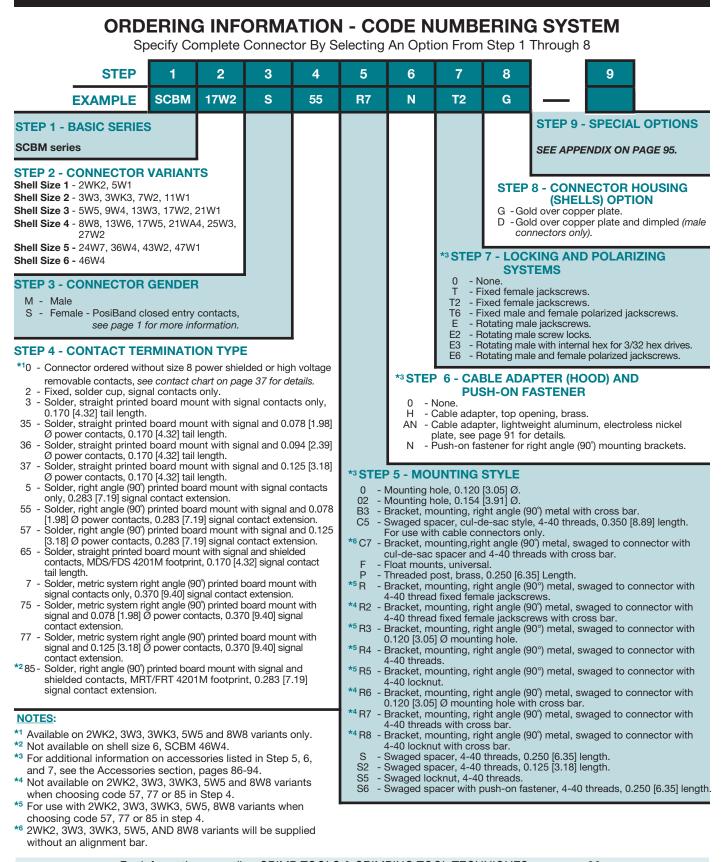
TERMINATION TYPE	PAGE NUMBER REFERENCE IN CATALOG	CONTACT SIZE	FEMALE PART NUMBER	MALE PART NUMBER	TERMINATION LENGTH	TERMINATION DIMENSION
STRAIGHT SOLDER PRINTED BOARD MOUNT	see page 82 for additional information	8	FDS4314M	MDS4314M	0.170 [4.32]	0.078 [1.98] Ø
			FDS4312M	MDS4312M		0.094 [2.39] Ø
			FDS4310M	MDS4310M		0125 [3.18] Ø
	see page 85 for additional information	SHIELDED	FDS4201M	MDS4201M	0.156 [3.96]	SHIELDED
RIGHT ANGLE (90°) PRINTED BOARD MOUNT	see page 83 for additional information	8	FRT4314M	MRT4314M	0.339 [8.61]	0.078 [1.98] Ø
			FRT4414M	MRT4414M	0.451 [11.56]	0.078 [1.98] Ø
			FRT4714M	MRT4714M	0.420 [10.67]	0.078 [1.98] Ø
			FRT4814M	MRT4814M	0.520 [13.21]	0.078 [1.98] Ø
			FRT4310M	MRT4310M	0.810 [20.57]	0125 [3.18] Ø
			FRT4410M	MRT4410M	0.810 [20.57]	0125 [3.18] Ø
	see page 85 for additional information	SHIELDED	FRT4201M	MRT4201M	0.162 [6.10]	SHIELDED

NOTE: Positronic recommends printed circuit board contacts be supplied factory installed in the connector. Contact technical sales.

For information regarding **REMOVABLE CONTACTS**, see contact illustration drawings and charts on pages 77-85.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 96.





For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 96.